

Analysed year	2019			2020			2021			2022			2023			2024			2025		
Number of foundries (respond on survey)	16			18			19			23			25			24			24		
Casting alloy	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on
Ferrous alloys	29.001.800	38,74	2	25.624.667	27,95	2	34.856.900	36,4	2	35.976.000	51,3	1	35.054.363	31,87	2	23.653.986	31,00	2	23.750.192	33,76	2
Steel	77.000	0,1	3	119.167	0,13	3	59.100	0,06	3	48.000	0,07	3	24.696	0,02	3	2.173	0,01	3	16.106	0,02	3
Nonferrous alloys	45.783.806	61,16	1	65.938.420	71,92	1	60.836.159	63,54	1	34.106.728	48,63	2	74.910.549	68,11	1	52.637.206	68,99	1	46.592.952	66,22	1
TOTAL	74.862.606	100		91.682.253	100		95.752.159	100		70.130.728	100		109.989.608	100		76.293.365	100		70.359.250	100	
Ferrous alloys	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on
Grey iron	22.037.750	75,99	1	19.464.667	75,96	1	23.812.400	68,31	1	29.460.500	81,89	1	28.346.565	80,86	1	18.218.205	77,02	1	19.380.277	81,6	1
Ductile iron	6.944.550	23,95	2	6.118.667	23,88	2	11.024.500	31,63	2	6.010.500	16,71	2	6.672.798	19,04	2	5.385.781	22,77	2	4.309.915	18,15	2
Malleable iron	9.750	0,03	3	20.667	0,08	3	0	0		465.000	1,29	3	5.000	0,01	4	0	0		0	0	
Other	9.750	0,03	3	20.667	0,08	3	20.000	0,06	3	40.000	0,11	4	30.000	0,09	3	50.000	0,21	3	60.000	0,25	3
TOTAL	29.001.800	100		25.624.668	100		34.856.900	100		35.976.000	100		35.054.363	100		23.653.986	100		23.750.192	100	
Steel	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on
Unalloyed	9.750	12,66	2	24.667	20,7	3	3.100	5,25	3	11.000	22,92	2	5.545	22,45	2	1.643	75,61	2	3.020	18,75	2
Low alloyed	28.750	37,34	1	41.667	34,96	1	29.000	49,07	1	5.000	10,42	3	5.530	22,39	3	0	0		0	0	
Manganese	9.750	12,66	2	20.667	17,34	4	0	0		5.000	10,42	3	5.000	20,25	4	0	0		0	0	
Stainless	287.50	37,34	1	32.167	26,99	2	27.000	45,69	2	27.000	56,25	1	8.621	34,91	1	530	24,39	1	13.086	81,25	1
TOTAL	77.000	100		119.168	100		59100	100		48.000	100		24.696	100		2.173	100		16.106	100	
Nonferrous	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on	kg	%	Rank in total producti on
Brass	44.750	0,1	3	50.325	0,08	4	25.716	0,04	4	106.000	0,31	3	76.000	0,1	3	57.800	0,11	3	58.500	0,13	3
Bronze	43.250	0,09	4	151.728	0,23	2	35.300	0,06	3	116.895	0,34	2	133.100	0,18	2	124.600	0,24	2	102.295	0,22	2
Aluminium	45.485.956	99,35	1	65.605.701	99,5	1	60.715.143	99,8	1	33.816.633	99,15	1	74.652.449	99,66	1	52.454.006	99,65	1	46.395.862	99,58	1
Other	209.850	0,46	2	130.667	0,2	3	60.000	0,1	2	67.200	0,2	4	49.000	0,07	4	800	0,00		36.295	0,08	4
TOTAL	45.783.806	100		65.938.421	100		60.836.159	100		34.106.728	100		74.910.549	100		52.637.206	100		46.592.952	100	